

## PRODUCT DESCRIPTION

Primocon Pro is a quick drying single pack primer, suitable for all surfaces below the waterline. Can be used under all International antifoulings or as a barrier/sealer coat over incompatible or unknown antifoulings.

## PRODUCT INFORMATION

<b>Colour</b>	YPB120-Grey
<b>Finish</b>	Matt
<b>Specific Gravity</b>	1.12
<b>Volume Solids</b>	40%
<b>Typical Shelf Life</b>	2 yrs
<b>VOC (As Supplied)</b>	529 g/lit
<b>Unit Size</b>	10 lt

## DRYING/OVERCOATING INFORMATION

	<b>Drying</b>							
	5°C (41°F)		15°C (59°F)		25°C (77°F)		35°C (95°F)	
Touch Dry	4 hrs		3 hrs		2 hrs		1 hrs	
	<b>Overcoating</b>							
	<b>Substrate Temperature</b>							
Overcoated By	5°C (41°F)		15°C (59°F)		25°C (77°F)		35°C (95°F)	
	Min	Max	Min	Max	Min	Max	Min	Max
Micron 99	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days
Micron AP	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days
Micron Extra 2	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days
Micron One	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days
Primocon Pro	12 hrs	6 mths	10 hrs	6 mths	8 hrs	6 mths	4 hrs	6 mths
Trilux 33	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days
Ultra 2	12 hrs	7 days	10 hrs	7 days	8 hrs	7 days	7 hrs	7 days

**Note:** If maximum overcoating time has been exceeded, sand using 80-180 grade paper.

## APPLICATION AND USE

<b>Preparation</b>	All surfaces to be coated should be clean, dry and degreased with a suitable cleaner or as specified in any International specification supplied.
	<b>PREVIOUSLY ANTIFOULED SURFACE</b>
	<b>In Good Condition</b> Remove loose material. Wash down with fresh water. Allow to dry.
	<b>In Poor Condition</b> Remove using a suitable paint stripper.
	<b>NEW SUBSTRATES</b>
	<b>GRP</b> Sand using 180-220 grade (grit) paper.
	<b>WOOD</b> Sand with 80-180 grade (grit) paper. Apply 1 coat of Primocon Pro thinned 10-15% with International Antifouling Thinner No.3 to ensure penetration and adhesion.
	<b>ALUMINIUM</b> Grit blast or angle grind to a 50-75 micron profile.
	<b>STEEL</b> Grit blast to a 50-75 micron profile.
<b>Method</b>	<b>Mixing</b> Stir well before use.
	<b>Thinner</b> Antifouling Thinner No.3
	<b>Cleaner</b> Antifouling Thinner No.3
	<b>Ventilation and Humidity Control</b> Apply in dry, well ventilated conditions.
	<b>Spray Application</b> For Professional use ONLY.
<b>Some Important Points</b>	Do not overcoat with any two-pack products. Do not use below 5°C/41°F.
<b>Number of Coats</b>	<b>GRP/WOOD</b> 1 coat <b>ALUMINIUM/STEEL/ZINC/GALVANISED STEEL</b> 3 coats Follow details as per any International specification supplied. If brushed/rolled more coats will be required to achieve

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# Primocon Pro Primers



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	required dry film build.
<b>Coverage</b>	(Theoretical) - 5.33 m <sup>2</sup> /L per coat by spray.
<b>Recommended DFT per coat</b>	75 microns dry
<b>Recommended WFT per coat</b>	188 microns wet
<b>Application Methods</b>	Airless Spray, Brush, Roller

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<p><b>GENERAL INFORMATION:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of this product to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight.</p> <p><b>TRANSPORTATION:</b> The product should be kept in securely closed containers during transport and storage.</p>
<b>Safety</b>	<p><b>GENERAL:</b> Read the label safety section for Health and Safety Information, also available from our Technical Help Line.</p> <p><b>DISPOSAL:</b> Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.</p>
<b>IMPORTANT NOTES</b>	<p><i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i></p>

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