### Technical data

**Color**: White  
**Finish**: Semi-gloss  
**Weight per gallon**: 8.95 pounds per gallon  
**Volume solids**: 45%  
**Mix ratio**: 1:1 by volume (as supplied), Converter/Curing Agent - V128  
**Thinner**: 2316N  
**VOC (as supplied)**: 550 g/lt (4.59 pounds per gallon)  
**Unit size**: Half Gallon Kit, 2 Gallon Kit

<table>
<thead>
<tr>
<th>Dry times</th>
<th>50-65°F (10-18°C)</th>
<th>66-80°F (19-27°C)</th>
<th>81-95°F (28-30°C)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Induction time</td>
<td>45 minutes</td>
<td>30 minutes</td>
<td>30 minutes</td>
</tr>
<tr>
<td>Pot life</td>
<td>6hrs</td>
<td>5hrs</td>
<td>4hrs</td>
</tr>
<tr>
<td>Dry time (touch)</td>
<td>3hrs</td>
<td>2hrs</td>
<td>2hrs</td>
</tr>
<tr>
<td>Recoat (without sanding)</td>
<td>24hrs</td>
<td>24hrs</td>
<td>24hrs</td>
</tr>
<tr>
<td>Minimum immersion time</td>
<td>7 days</td>
<td>4 days</td>
<td>3 days</td>
</tr>
</tbody>
</table>

### Hints & tips

- When applying by roller, fill the roller with VC Performance Epoxy and let it sit for a minute. This will allow any air in the roller to come to the surface and be eliminated.
- When rolling and tipping the best technique is to gang or team paint, the first person rolls out a small area and the second will follow right behind to tip off. In this manner you can cover a large area in a small amount of time, keep a small wet edge and achieve a smooth finish.
- For best results begin wet sanding within 24 hours of the last application of VC Performance Epoxy as the epoxy becomes extremely hard and progressively harder to sand.

Typical system for previously painted boats:
- Remove antifouling paint with Interstrip 299E. Sand with 80-grit sandpaper. Remove sanding residue with Fiberglass Solvent Wash 202. Fill any nicks or dings with Watertite Epoxy Putty. Apply 2-3 coats following dry times above.

---

Our World is Water

**Interlux Yacht Finishes**
2270 Morris Avenue, Union NJ 07083  
Tel: 1 908 686-1300  Fax: 1 908 686-8545  
Technical Service: 1 800 468-7589  
E-mail: iyp.us@akzonobel.com

© AkzoNobel N.V. 2010.
VC® Performance Epoxy

**Does your boat look like this? Then you need VC Performance Epoxy!**

VC Performance Epoxy is an extremely hard two component epoxy that contains a fluoro microadditive. It has been designed for use on boats that do not require antifouling such as trailered or rack stored boats or on high performance powerboats and racing sailboats.

**What’s new?**

VC Performance Epoxy was originally developed to be spray applied to high performance powerboats and racing sailboats and then wet sanded and burnished for a super smooth finish. It is also found to be an ideal coating for any boat that does not require antifouling protection, such as trailered or boats stored on racks or lifts. The new formula of VC Performance Epoxy can be applied successfully with a brush and roller and still meet the expectations of the pickiest professional spray applicator.

VC Performance Epoxy is ideal for boats that no longer require antifouling paint. The hard white finish restores the gelcoat to its original finish which not only looks good on the bottom of the boat but it will help resist scuffing and marring of the surface from the forklifts, trailer rollers and the pads on lifts.

**Biocide-free**

VC Performance Epoxy is biocide free and is ideal for boats that are permanently moored in the water but do not require antifouling protection. The hard durable finish holds up to frequent cleanings.

**Why use a fluoro microadditive?**

- To reduce drag
- To make it easier to wet sand
- To make VC Performance Epoxy easier to clean and better able to resist staining
- To increase the abrasion resistance

**Any boat can benefit from using VC Performance Epoxy!**

**Lift stored boats**

- Hard white epoxy resists marring and scratching
- Easy to clean white bottom

**Trailered boats**

- Hard white epoxy resists marring and scratching from rollers and bunks
- Easy to clean white bottom

**Racing sailboats**

- Easy to clean white bottom
- Fluoro microadditive to reduce drag
- Sand & burnish for a super smooth finish

**Rack stored boats**

- Hard white epoxy resists marring and scratching from forklift trucks
- Easy to clean white bottom