Ultimate Pontoon System

Ensure you are using the proper personal protective equipment (PPE).

**Phase I: Preparation & Cleaning**
1. With a clean dry rag, saturate with Fiberglass Solvent Wash 202 and scrub the surface thoroughly. Before Fiberglass Solvent Wash 202 evaporates, wipe up completely with a clean dry rag.
2. Sand the aluminum with 40 to 60-grit sandpaper to a uniform, clean, bright metal.
3. After sanding remove all residue by using a clean (oil and water contamination-free) air-line and by sweeping with a clean brush or broom.
4. Mix appropriate amount of Interlux® InterProtect® 2000E.
5. Allow InterProtect 2000E to induct (remain stationary) for 20 minutes prior to application.

**WARNING!**
DO NOT THIN prior to this induction time!

**Phase II: Application of InterProtect 2000E**
6. Thin the InterProtect 2000E up to 15% with Reducing Solvent 2316N.
7. Immediately apply thinned InterProtect 2000E directly to the bare aluminum. Ensure that edges, welds or rivets are properly coated with InterProtect 2000E.
8. If necessary apply a second coat of InterProtect 2000E as soon as the first coat is thumbprint tacky.

**Phase III: Application of Antifouling**
9. As soon as the final coat of InterProtect 2000E is thumbprint tacky apply the first coat of Pacifica Plus or Micron CF using a 3/8” nap roller at 3 mils wet film thickness (yielding 2 mils dry film thickness).
10. Follow dry times on the chart below and apply a second coat of Pacifica Plus or Micron CF at 3 mils wet film thickness (yielding 2 mils dry film thickness).

**Dry Time Chart**

<table>
<thead>
<tr>
<th>Stage</th>
<th>Product</th>
<th>No. of coats</th>
<th>Wet Film Thickness per coat</th>
<th>Dry Film Thickness per coat</th>
<th>50°F Min</th>
<th>50°F Max</th>
<th>75°F Min</th>
<th>75°F Max</th>
<th>95°F Min</th>
<th>95°F Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Primer</td>
<td>InterProtect® 2000E</td>
<td>1-2</td>
<td>7mils</td>
<td>3mils</td>
<td>5hrs</td>
<td>6mths</td>
<td>3hrs</td>
<td>6mths</td>
<td>2hrs</td>
<td>6mths</td>
</tr>
<tr>
<td>Antifouling</td>
<td>Pacifica® Plus</td>
<td>2-3</td>
<td>3mils</td>
<td>2mils</td>
<td>6hrs</td>
<td>Indefinite</td>
<td>4hrs</td>
<td>Indefinite</td>
<td>2hrs</td>
<td>Indefinite</td>
</tr>
<tr>
<td></td>
<td>Micron® CF</td>
<td>2-3</td>
<td>3mils</td>
<td>2mils</td>
<td>6hrs</td>
<td>Indefinite</td>
<td>4hrs</td>
<td>Indefinite</td>
<td>2hrs</td>
<td>Indefinite</td>
</tr>
</tbody>
</table>

Test the InterProtect 2000E cure by using the "Thumbprint" test. When you can leave a thumbprint in the InterProtect 2000E without getting any on your thumb immediately apply the first coat of Pacifica Plus. Follow dry times below for Pacifica Plus.
**Simple Application – Ultimate Performance**

**Benefits:**

- **Clean – Sand – Apply InterProtect 2000E and Pacifica Plus or Micron CF**
- **InterProtect 2000E** is the industry leading epoxy primer
- **Econeа™** is an effective, high-performance alternative to copper
- **Pacifica Plus** is the first Econeа™ based antifouling for the pleasure boat market. Available in 5 colors.

- **Micron CF** is the multi-seasonal, bright color and copper free antifouling. Available in 5 colors.

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**Clean**
Fiberglass Solvent Wash 202

**Sand**
40–60 grit sandpaper

**Primer**
(1 coat)
InterProtect® 2000E

**Antifouling**
(2-3 coats)
Pacifica® Plus or Micron® CF

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**Disclaimer:** The information given in this sheet is not intended to be exhaustive. Any person using this product without first making further enquiries as to the suitability of these products for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous development.

Please refer to your local representative or www.yachtpaint.com for further information.